

INVERTER

Model

FR-F800



Jul. 2014



No.14-6





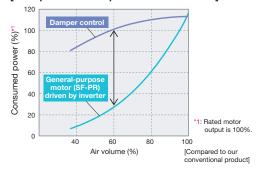
ENERGY SAVING

1 Energy Saving with Inverters

The consumed power of a variable-torque load, such as fans, pumps, and blowers, is proportional to the cube of its rotation speed.

Adjusting the air volume by the inverter rotation speed control can lead to energy savings.

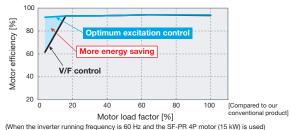
[Example of blower operation characteristic]



Utilizing the motor capability to the full

Optimum excitation control

•Optimum excitation control continuously adjusts the excitation current to an optimum level to provide the highest motor efficiency. With a small load torque, a substantial energy saving can be achieved. For example, at 4% motor load torque for a general-purpose motor, the motor efficiency under Optimum excitation control is about 30% higher than the motor efficiency under V/F control.





NEW Improving starting torque and saving energy at the same time

Advanced optimum excitation control

Advanced optimum excitation control, which has been newly developed, provides a large starting torque while maintaining the motor efficiency under the conventional Optimum excitation control.

Without the need of troublesome adjustment of parameters (acceleration/deceleration time, torque boost, etc.), acceleration is done in a short time. Also, energy saving operation with the utmost improved motor efficiency is performed during constant-speed operation.





NEW Supporting operations of various motors

Offline auto tuning

The offline auto tuning function to measure circuit constants of the motor enables optimal operation of motors even when motor constants vary, when a motor of other manufacturers is used, or when the wiring distance is long. As well as Mitsubishi general-purpose motors, Mitsubishi PM motors (MM-EFS, MM-THE4), sensorless operation can be performed for other manufacturers' general-purpose motors*2 and other manufacturers' permanent magnet (PM) motors*2.

The tuning function enables the Advanced optimum excitation control of other manufacturers' general-purpose motors*2, which increases the use in the energy saving applications.



^{*2:} Depending on the motor characteristics, tuning may not be available.

Inverter Optimum for Fan and Pump Applications

2 Energy Saving with High-Efficiency Motor

In the international context of global warming prevention, many countries in the world have started to introduce laws and regulations to mandate manufacturing and sales of high-efficiency motors. With the use of high-efficiency motors, further energy saving is achieved.

As an international standard of the efficiency, IEC60034-30 (energy-efficiency classes for singlespeed, three-phase, cage-induction motors) was formulated in October 2008. The efficiency is classified into four classes from IE1 to IE4. The larger number means the higher efficiency.

	Efficiency class	Mitsubishi mo	otor efficiency
	IEC 60034-30	General-purpose motor	IPM motor
High	IE4 (super premium efficiency)*3	_	Premium high-efficiency IPM (MM-EFS/MM-THE4)
<u>></u>	IE3 (premium efficiency)	Superline premium series (SF-PR)	_
Efficiency	IE2 (high efficiency)	Superline eco series (SF-HR)	_
Ш	IE1 (standard efficiency)	Superline series	_
Low	Below the class	(SF-JR)	_

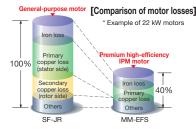
Further energy saving with the premium high-efficiency IPM motor

MM-EFS / MM-THE4

- •The IPM motor, with permanent magnets embedded in the rotor, achieves even higher efficiency as compared to the general-purpose motor (SF-PR/SF-THE3).
- •The IM driving setting can be switched to IPM driving setting by only one setting. ("12" (MM-EFS/MM-THE4) in the parameter [IPM]).

Do not drive an IPM motor in the induction motor control settings.

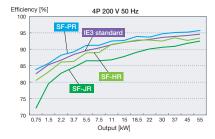
[Comparison of efficiency] 95 8 90 efficiency 85 80 70 Motor capacity (kW) [Compared to our conventional product]



Excellent compatibility with the high-performance energy-saving motor

SF-PR

Motor constants are stored in the inverter. Energy-saving operation can be started just by setting parameters. The SF-PR motor conforms to the Japanese domestic Top Runner Standard (IE3 equivalent). Its energy-saving operation contributes reduction in the electricity charges, which in turn lowers the running cost.



Why is an IPM motor more efficient?

·No current flows to the rotor (secondary side). and no secondary copper loss is generated. ·Magnetic flux is generated with permanent magnets, and less motor current is required.

 Embedded magnets provide reluctance torque*4. and the reluctance torque can be applied.

*4: Reluctance torque occurs due to magnetic imbalance on the rotor.

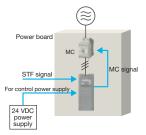
B Energy-Saving Functions Suitable for Various Systems

Standby power reduction



- NEW •With the 24 VDC external power supply, the input MC signal can be turned OFF after the motor is stopped, and turned ON before activating the motor. The inverter enables self power management to reduce standby power.
 - The inverter cooling fan can be controlled depending on the temperature of the inverter heatsink. Also, signals can be output in accordance with the inverter cooling fan operation. When the fan is installed on the enclosure, the enclosure fan can be synchronized with the inverter cooling fan. Extra power consumption when the motor is stopped can be reduced.

1800r/mir Time



Energy saving at a glance

Energy saving monitor / Pulse train output of output power

•Energy saving monitor is available. The energy saving effect can be checked using an operation panel, output terminal, or network.



•The output power amount measured by the inverter can be output in pulses. The cumulative power amount can be easily checked.

(This function cannot be used as a meter to certify electricity billings.)



With the Mitsubishi energy measuring module, the energy saving effect can be displayed, measured, and collected.

Effective use of the regenerative energy Option

FR-CV / FR-HC2

Multiple inverters can be connected to the power regeneration common converter (FR-CV) or the high power factor converter (FR-HC2) through a common PN bus. The regenerated energy is

used by another inverter, and if there is still an excess, it is (\$)-ACL returned to the power supply, saving on the energy consumption. The 355K or higher models are inverter-converter separated types.

which are suitable for power regeneration.



FUNCTIONS IDEAL FOR FANS AND PUMPS



1 Optimum Inverter Capacity Selection

Multiple rating

The rating can be selected between the two types (LD (light duty) or SLD (superlight duty)) depending on the load of the fan/pump to be used. The optimum inverter capacity can be selected suitable for the motor to be used.

For the 200 V class 90K or higher and the 400 V class 75K or higher, a motor with one-rank higher capacity can be combined.

Load	Rating	Overload current rating
Superlight duty	SLD rating	110% 60 s, 120% 3 s (inverse-time characteristics)
duty	SLD falling	at surrounding air temperature 40°C
I facilità alcuter		120% 60 s, 150% 3 s (inverse-time characteristics)
Light duty	LD rating	at surrounding air temperature 50°C

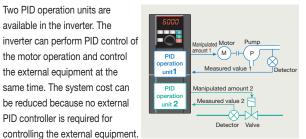
For the list of inverters by rating, refer to page 11.

Further Enhanced PID Control



NEW System cost reduction PID multiple loops (two loops)

Two PID operation units are available in the inverter. The inverter can perform PID control of the motor operation and control the external equipment at the same time. The system cost can be reduced because no external PID controller is required for



Direct setting of the PID set point

The PID set point can be set directly from the operation panel. The setting can be easily changed at hand.



NEW Visibility improvement Option

With the optional LCD operation panel (FR-LU08), the unit can be changed from "%" to other easy-to-see units. Maintenance and adjustment is facilitated by using a familiar unit of air volume, temperature, etc. for indication.

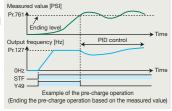


NEW Avoidance of rapid acceleration/deceleration using PID action

PID pre-charge function

Before PID action, the water flow to the pipe is controlled by operating the motor at a constant speed until the measured value (pressure, etc.)

reaches the set level. This function is used to avoid rapid acceleration/deceleration caused by starting the PID action while the pipe is empty, and prevent a water hammer action, etc.

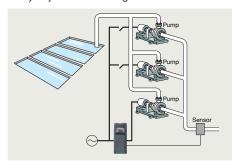


NEW Water volume control with multiple pumps

Multi-pump function

By controlling the pumps connected in parallel (up to four pumps) by the PID control by one inverter, water volume, etc. can be adjusted.

One of the connected pumps is driven by the inverter. Other pumps are driven by commercial power supply. The number of pumps to be driven by commercial power supply is automatically adjusted according to the water volume.



Energy saving in low-speed operation

PID output shutoff (sleep) function

During PID control, the operation is stopped when the deviation (set point - measured value) is small and the output frequency is low, and the operation is restarted when the deviation becomes large. This function restricts energy consumption during low-speed operation with low motor efficiency.

Shorter start-up time under PID control

PID automatic switchover function

The operation is started without PID control until the output frequency reaches the specified frequency. PID control is automatically started when the output frequency reaches the specified frequency. The system can be started faster at the start of operation.

3 Operating Status Monitoring

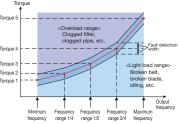


NEW Detection of mechanical faults

Load characteristics measurement function

The speed/torque relationship is stored while no fault occurs. By comparing the present load status with the stored load characteristics,

out-of-range warnings can Torque be output if applicable. Mechanical faults such as clogging of the filter or breakage of the belt can be easily detected, and maintenance is facilitated.



Cleaning function

NEW Cleaning of fans and pumps

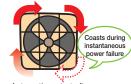
Foreign matter on the impellers or fans of pumps can be removed by repeating forward/reverse rotation and stopping of the motor. (Use this function when a back flush does not pose a problem.) This function can be also automatically started when the result of load characteristics measurement is out of range (overload).



4 Smooth Restart

Automatic restart after instantaneous power failure / flying start function

After an instantaneous power failure, the operation is restartable from the coasting motor speed. With the advanced flying start function, the operation can be smoothly started from low speed.



Automatic restart after instantaneous power failure function

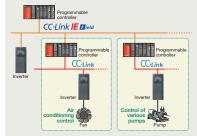
7 Compatibility with Various Systems

Compatibility with various networks

It supports BACnet® MS/TP as standard, as well as Mitsubishi inverter protocol and Modbus-RTU (binary) protocol. Communication options are also available for the major network protocols such as CC-Link, CC-Link IE Field, LONWORKS® (to be supported soon), FL-net remote I/O (to be supported soon), PROFIBUS-DPV0, and DeviceNet™.

BACnet® is a registered trademark of the American Society of Heating, Refrigerating and

Air-Conditioning Engineers (ASHRAE), LONWORKS® is a registered trademark of Echelon Corporation, DeviceNet™ is a trademark of the ODVA, and PROFIBUS is a trademark of the PROFIBUS User Organization.



5 Keep Running during Flying Start Operation

Regeneration avoidance function

The operation frequency is automatically increased to prevent the regenerative overvoltage fault from occurring. This function is useful when a load is forcibly rotated by another fan in the duct.

6 PLC Control with an Inverter

NEW PLC function in the inverter

- •Parameters and setting frequency can be changed at the program. Control programs can be created in sequence ladders using the inverter setup software (FR Configurator2).
- •Inverter control such as inverter operations triggered by input signals, signal output based on inverter operation status, and monitor output can be freely customized based on the machine specifications.
- •All machines can be controlled by the inverter alone, and control can also be dispersed.



Simplified external equipment

The CA-type inverters are available. For the CA type, the monitor output terminal FM/CA operates as terminal CA (analog current output 0 to 20 mA), not as terminal FM (pulse train output). An external converter is not required. (The factory setting is different for the CA type and the FM type. (Refer to page 10.))

8 Mechanical Resonance Suppression

Speed smoothing control

Vibration caused by mechanical resonance can be reduced. (Available with general-purpose motors)



9 Extended Functions

Support for up to three types of options

Three types of plug-in options can be attached. The functions of the inverter can be extended through network. For example, additional I/O terminals can be used.

SECURITY & SAFE

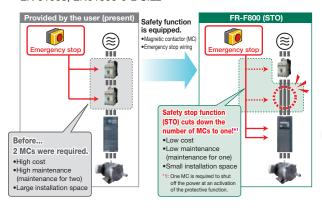
1 Improved System Safety



NEW Safety standards compliance

Controls with safety functions can be easily performed. PLd and SIL2 are supported as standard. (STO)

- •EN ISO 13849-1 PLd / Cat.3
- •EN 61508, EN61800-5-2 SIL2



2 Reliable and Secure Maintenance



NEW Standard 24 VDC power supply for the control circuit

In addition to the existing power supply input terminals (R1 and S1) of the control circuit, 24 VDC input is equipped as standard.

from outside can be fed to the control circuit locally. The parameter setting and communication operation can be done without turning ON

the main power.

The 24 VDC power supplied





NEW Prevention of trouble with temperature monitoring

The inverter is equipped with an internal temperature sensor, which outputs a signal when the internal temperature is high. This facilitates the detection of rises in temperature inside the inverter following cooling fan malfunction, or rises in the surrounding air temperature due to inverter operating conditions.

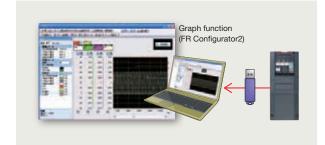
3 Quick Reaction to Troubles



NEW Easy fault diagnosis

•The operating status (output frequency, etc.) immediately before the protection function activates can be stored in the inverter built-in RAM with the trace function. Stored data (trace data) can be copied to a USB memory device, facilitating easy trouble analysis at a separate location by reading into FR Configurator2.

Trace data stored in the built-in RAM is deleted when the power is turned OFF or



 Clock setting is now available in addition to the already-available cumulative energization time. The time and date at a protective function activation are easily identified. (The clock is reset at power-OFF.) The date and time are also

saved with the trace data, making the fault analysis easier.

By using the real-time clock function with the optional LCD operation panel (FR-LU08) (when using battery), the time is not reset even when the power supply is turned OFF.



4 Protection of Critical Parameter Settings

Misoperation prevention by setting a password

•Setting a 4-digit password can restrict parameter reading/writing.



5 Long Life Components and Life Check Function

Long life components

- •The service life of the cooling fans is now 10 years*1. The service life can be further extended by ON/OFF control of the cooling fan.
- •Capacitors with a design life of 10 years *1*2 are adapted.
- ·Life indication of life components

Components	Estimated lifespan of the FR-F800	Guideline of JEMA*3
Cooling fan	10 years	2 to 3 years
Main circuit smoothing capacitor	10 years*2	5 years
Printed board smoothing capacitor	10 years*2	5 years

- *1 Surrounding air temperature: Annual average of 40°C (free from corrosive gas, flammable gas, oil mist, dust and dirt).
- The design life is a calculated value and is not a guaranteed product life.
- *2 Output current: 80% of the inverter rating
- *3 Excerpts from "Periodic check of the transistorized inverter" of JEMA (Japan Electrical Manufacturer's Association).

NEW Enhanced life check function

- •An internal thermal sensor is equipped to all inverters as standard, which enables monitoring of the installation environment. Use this function as a guide for the life diagnosis.
- •Maintenance timers are available for up to three peripheral devices, such as a motor and bearings.



output" warning

6 Renewal Assurance

Compatibility with existing models

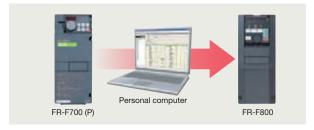
•The inverter installation method is the same as that for the FR-F700(P) series, eliminating any concerns over replacement (except for some capacity models).

Furthermore, the FR-F700(P) series control circuit terminal blocks can be installed with the use of an option (FR-A8TAT).





- •The terminal response adjustment function allows a user to adjust the response speed in accordance with the existing facility. (The response time is shorter for the FR-F800 series.)
- •In addition to the FR-F700(P) series' parameter settings, the FR-F500 series parameter settings (to be supported soon) can be easily copied to the FR-F800 series by using the conversion function of FR Configurator2.



Suppression of Outgoing Harmonic Current and EMI

 Harmonic current may adversely affect the power supply. To suppress such harmonic current, the power-factor-improving compact AC reactor



(FR-HAL) and the DC reactor (FR-HEL) are available. (For the 75K or higher inverter, always connect a DC reactor. Select a DC reactor according to the applied motor capacity.)

- •By attaching the EMC filter connector to the ON or OFF position, the built-in EMC filter can be set enabled/disabled*1*2. When it is enabled, the inverter conforms to the EMC Directive (EN61800-3/2nd Environment Category C3*3) by itself.
- *1: Enabling the EMC filter increases leakage current.
- *2: The input side common mode choke, which is built in the 55K or lower inverter, is always enabled regardless of the EMC filter ON/OFF connector setting.
- *3: Refer to the EMC Installation Guidelines for the required specifications.

	Capacitive filter	Common mode choke	DC reactor
55K or lower	Standard (built-in)	Standard (built-in)	Option (sold separately)
75K or higher	Standard (built-in)	Option (sold separately)	Option (sold separately)

- •The F800 series inverters are equipped with built-in capacitive filters (capacitors) and common mode chokes (55K or lower). By installing a DC reactor (FR-HEL), which is available as an option, they can confirm to the Architectural Standard Specifications (Electric Installation) and the Architectural Standard Specifications (Machinery Installation) (2010 revision) supervised by the Ministry of Land, Infrastructure, Transport and Tourism of Japan.
- •With a high power factor converter (FR-HC2), the inverter is equivalent to a self-excitation three-phase bridge circuit in the "Harmonic Suppression Guidelines for Specific Consumers" in Japan, and realizes the equivalent capacity conversion coefficient K5=0. For the 355K or higher, the converter is separated. Therefore, installation space can be saved when connecting the FR-HC2.

2 Protected in Hazardous Environments

Special-purpose inverters with circuit board coating (IEC60721-3-3 3C2/3S2) and plated conductors are available for improved environmental resistance.

For the details, please contact your sales representative.

3 Global Compatibility

- •The F800 series inverters are compatible with UL, cUL, EC Directives (CE marking).
- (The Radio Waves Act (South Korea) (KC mark) will be supported soon.)
- Being RoHS compliant, the FR-F800 inverters are friendly to people and the environment.





Compatible with UL, cUL, EC Directives (CE marking)

EASY SETUP & EASY TO USE



1 Streamlining the Startup Process



NEW Parameter copy with a USB memory device

A USB host connecter (A type), which allows external device connections, has been added.

Parameters can be copied to commercial USB memory devices.



NEW Easy setup with FR Configurator2

- With the sense of unity with other Mitsubishi FA products with common MELSOFT design and operability, the software is easy to use.
- •Easy plug-and-play connection is available to the USB terminal equipped as standard.



•A trial version, which contains start-up functions, is available. It can be downloaded at Mitsubishi Electric FA Global Website.

Easy wiring to the control circuit

Spring clamp terminals have been adopted for control circuit terminals.

As compared to the conventional screw terminals, spring clamp terminals are highly reliable and can be easily wired. Round crimping terminals can also be used by employing a control terminal option (to be released soon).



2 Easy-to-follow Display Improves the Operability



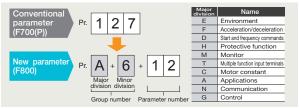
NEW Easy operation with GOT

- When the automatic connection is enabled in the GOT2000 series, the inverter can communicate with the GOT2000 series simply by connecting the GOT.
- •The PLC function device monitor can be displayed at the GOT2000 series. Batch control of multiple inverter device monitors is possible with a single GOT unit.
- •The sample screen data for the FR-F800 can be found in the screen design software of the GOT2000 series. The newest version of the screen design software can be downloaded from the Mitsubishi Electric FA Global Website. (to be supported soon).



Easy-to-follow parameter configuration

With the parameter setting mode selection of the operation panel, the group parameter mode can be selected to provide intuitive and simple parameter settings. (The conventional parameter setting mode is selected by default.)

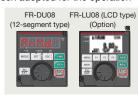




Easy-to-read operation panel

A 5-digit, 12-segment display has been adopted for the operation panel (FR-DU08) for a more natural

character display. Furthermore, an optional operation panel (FR-LU08) adopting an LCD panel capable of displaying Kanji characters and menus is also available.



3 To Aid with Maintenance

Reduced wiring check time

Split-type covers are adapted for all capacity models. Maintenance is now easy because all an operator has to do is to remove the cover for the target wiring area.





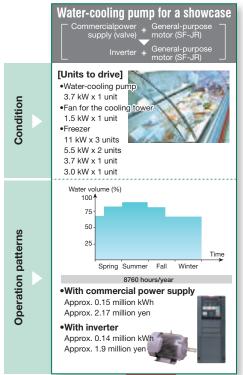
Maintenance and control of multiple inverters Option

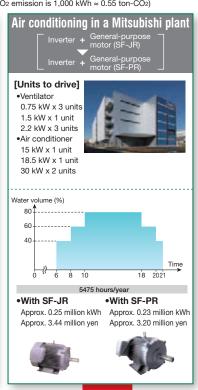
Serial number reading is possible using the optional LCD operation panel (FR-LU08) or the inverter setup software (FR Configurator2). Administration of different inverters has become much more simple.

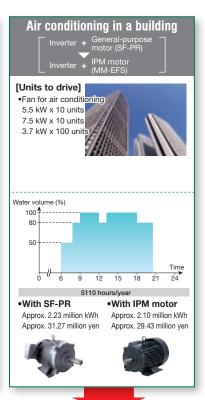
Trial Calculation Example of Energy Saving Effect

The longer the operating period with medium air volume is, the higher energy saving effect obtained with an inverter.

(Conditions: The electricity cost is 14 yen/kWh. The CO₂ emission is 1,000 kWh ≈ 0.55 ton-CO₂)







(Annual)
energy saving effect
produced by replacing
to IPM motors driven
with inverters

•Anr
(diffe

•Annual energy saving effect (differences in the amount and cost)
Approx. 0.019 million kWh

Approx. 0.27 million yen

•Annual CO₂ emission reduction

Approx. 0.019 million kWh 10.6 tons

 Annual energy saving effect (differences in the amount and cost)
 Approx. 0.017 million kWh

Approx. 0.24 million yen

•Annual CO₂ emission reduction

Approx. 0.017 million kWh 9.5 tons

 Annual energy saving effect (differences in the amount and cost)
 Approx. 0.131 million kWh

Approx. 1.84 million yen

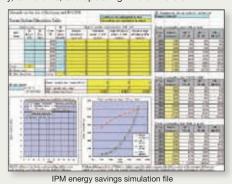
•Annual CO₂ emission reduction

Approx. 0.131 million kWh 72.3 tons

Your best assistant - Mitsubishi inverter software

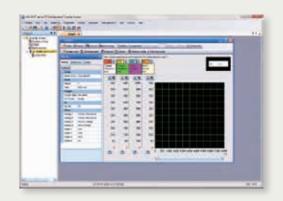
IPM energy savings simulation file

The IPM energy savings simulation file calculates the energy saving effect and CO2 reduction rate achieved by replacing commercial power supply (damper/valve control) operation with IPM motor operation by inverter. This file requires inputs such as the capacity, quantity, air volume, and operating time of motors.

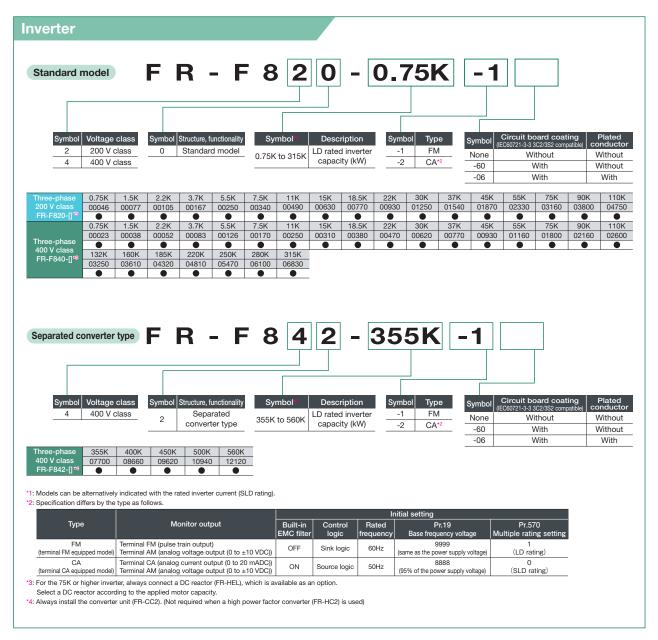


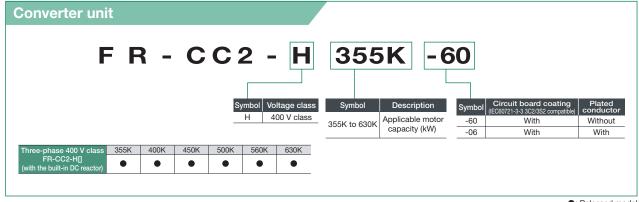
FR Configurator2 (SW1DND-FRC2) Option

Support tool for the inverter operations from start-up to maintenance.

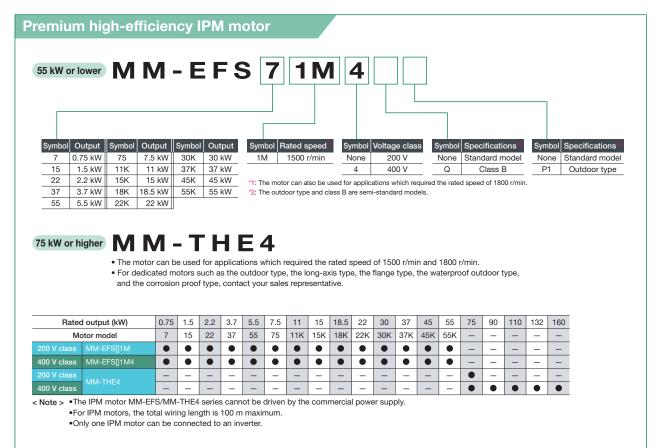


Wide range of lineup





Wide range of lineup



●: Released model —: Not applicable

Inverter by rating

•200 V class

		SLD (supe	rlight duty)	LD (light dut	y, initial value)
	r model 820-[]	Motor capacity (kW)*1	Rated current (A)	Motor capacity (kW)*1	Rated current (A)
0.75K	00046	0.75	4.6	0.75	4.2
1.5K	00077	1.5	7.7	1.5	7
2.2K	00105	2.2	10.5	2.2	9.6
3.7K	00167	3.7	16.7	3.7	15.2
5.5K	00250	5.5	25	5.5	23
7.5K	00340	7.5	34	7.5	31
11K	00490	11	49	11	45
15K	00630	15	63	15	58
18.5K	00770	18.5	77	18.5	70.5
22K	00930	22	93	22	85
30K	01250	30	125	30	114
37K	01540	37	154	37	140
45K	01870	45	187	45	170
55K	02330	55	233	55	212
75K	03160	75	316	75	288
90K	03800	90/110	380	90	346
110K	04750	132	475	110	432

•400 V class

	0.000										
		SLD (supe	rlight duty)	LD (light dut)	y, initial value)	lance and a		SLD (supe	rlight duty)	LD (light duty	, initial value)
	r model 84[]-[]	Motor capacity (kW)*1	Rated current (A)	Motor capacity (kW)*1	Rated current (A)		Inverter model FR-F84[]-[] c		Rated current (A)	Motor capacity (kW)*1	Rated current (A)
0.75K	00023	0.75	2.3	0.75	2.1	90K	02160	110	216	90	180
1.5K	00038	1.5	3.8	1.5	3.5	110K	02600	132	260	110	216
2.2K	00052	2.2	5.2	2.2	4.8	132K	03250	160	325	132	260
3.7K	00083	3.7	8.3	3.7	7.6	160K	03610	185	361	160	325
5.5K	00126	5.5	12.6	5.5	11.5	185K	04320	220	432	185	361
7.5K	00170	7.5	17	7.5	16	220K	04810	250	481	220	432
11K	00250	11	25	11	23	250K	05470	280	547	250	481
15K	00310	15	31	15	29	280K	06100	315	610	280	547
18.5K	00380	18.5	38	18.5	35	315K	06830	355	683	315	610
22K	00470	22	47	22	43	355K	07700	400	770	355	683
30K	00620	30	62	30	57	400K	08660	450	866	400	770
37K	00770	37	77	37	70	450K	09620	500	962	450	866
45K	00930	45	93	45	85	500K	10940	560	1094	500	962
55K	01160	55	116	55	106	560K	12120	630	1212	560	1094
75K	01800	75/90	180	75	144						

Overload current rating

SLD	110% 60 s, 120% 3 s (inverse-time characteristics) at surrounding air temperature 40°C
LD	120% 60 s, 150% 3 s (inverse-time characteristics) at surrounding air temperature 50°C

^{*1:} Indicates the maximum capacity applicable with the Mitsubishi 4-pole standard motor.

Standard Specifications

Rating (Standard model)

♦ 200 V class

	Madal	ED 5000 / 1	00046	00077	00105	00167	00250	00340	00490	00630	00770	00930	01250	01540	01870	02330	03160	03800	04750
	Model	FR-F820-[]	0.75K	1.5K	2.2K	3.7K	5.5K	7.5K	11K	15K	18.5K	22K	30K	37K	45K	55K	75K	90K	110K
Аp	plicable motor	SLD	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90/110	132
cap	pacity (kW) *1	LD	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110
	Rated capacity	SLD	1.8	2.9	4	6.4	10	13	19	24	29	35	48	59	71	89	120	145	181
	(kVA) *2	LD	1.6	2.7	3.7	5.8	8.8	12	17	22	27	32	43	53	65	81	110	132	165
Į.	Rated current	SLD	4.6	7.7	10.5	16.7	25	34	49	63	77	93	125	154	187	233	316	380	475
Output	(A)	LD	4.2	7	9.6	15.2	23	31	45	58	70.5	85	114	140	170	212	288	346	432
õ	010000	SLD	110% 60	0 s, 120°	% 3 s (in	verse-tin	ne chara	cteristics) at surr	ounding	air tempe	erature 4	0°C						
	current rating LD			120% 60 s, 150% 3 s (inverse-time characteristics) at surrounding air temperature 50°C															
	Rated voltage *	4	Three-p	hase 20	0 to 240	V													
	Rated input AC voltage/freq	uency	Three-p	hase 20	0 to 240	V 50 Hz	/60 Hz												
≥	Permissible AC	voltage fluctuation	170 to 2	64 V 50	Hz/60 H	z													
supply	Permissible free	quency fluctuation	±5%																
0	Rated input	SLD	5.3	8.9	13.2	19.7	31.3	45.1	62.8	80.6	96.7	115	151	185	221	269	316	380	475
NO _C	current (A) *5	LD	5	8.3	12.2	18.3	28.5	41.6	58.2	74.8	90.9	106	139	178	207	255	288	346	432
Ι"	Power supply	SLD	2	3.4	5	7.5	12	17	24	31	37	44	58	70	84	103	120	145	181
	capacity (kVA) *6	LD	1.9	3.2	4.7	7	11	16	22	29	35	41	53	68	79	97	110	132	165
Pro	otective structure (IEC 60529) *7		Enclose	type (IF	20)								Open ty	pe (IP00))				
Со	poling system		Self-coc	ling	Forced	air coolir	ng												
Ар	prox. mass (kg)		1.9	2.1	3.0	3.0	3.0	6.3	6.3	8.3	15	15	15	22	42	42	54	74	74

- *1 The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi 4-pole standard motor.
- *2 The rated output capacity indicated assumes that the output voltage is 220 V for 200 V class.
- *3 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the inverter and motor to return to or below the temperatures under 100% load.
- *4 The maximum output voltage does not exceed the power supply voltage. The maximum output voltage can be changed within the setting range. However, the maximum point of the voltage waveform at the inverter output side is the power supply voltage multiplied by about $\sqrt{2}$.
- *5 The rated input current indicates a value at a rated output voltage. The impedance at the power supply side (including those of the input reactor and cables) affects the rated input current.
- *6 The power supply capacity is the value when at the rated output current. It varies by the impedance at the power supply side (including those of the input reactor and cables).
- *7 FR-DU08: IP40 (except for the PU connector section)

♦ 400 V class

			00023	00038	00052	00083	00126	00170	00250	00310	00380	00470	00620	00770	00930	01160	01800	02160	02600	03250	03610	04320	04810	05470	06100	06830
	Mod	el FR-F840-[]	0.75K	1.5K	2.2K	3.7K	5.5K	7.5K	11K	15K	18.5K	22K	30K	37K	45K	55K	75K	90K	110K	132K	160K	185K	220K	250K	280K	315K
	plicable motor	SLD	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75/ 90	110	132	160	185	220	250	280	315	355
ca	pacity (kW) *1	LD	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	132	160	185	220	250	280	315
	Rated	SLD	1.8	2.9	4	6.3	10	13	19	24	29	36	47	59	71	88	137	165	198	248	275	329	367	417	465	521
	capacity (kVA) *2	LD	1.6	2.7	3.7	5.8	8.8	12	18	22	27	33	43	53	65	81	110	137	165	198	248	275	329	367	417	465
Ħ	Rated	SLD	2.3	3.8	5.2	8.3	12.6	17	25	31	38	47	62	77	93	116	180	216	260	325	361	432	481	547	610	683
Outpu	current (A)	LD	2.1	3.5	4.8	7.6	11.5	16	23	29	35	43	57	70	85	106	144	180	216	260	325	361	432	481	547	610
0		SLD	110%	60 s,	120%	3 s (i	nverse	e-time	chara	cteris	tics) at	t surro	undin	g air t	emper	ature 4	10°C									
	current rating *3	LD	120%	60 s,	150%	3 s (i	nverse	e-time	chara	cteris	tics) a	t surro	undin	g air t	emper	ature (50°C									
	Rated voltage	*4	Three	-phas	e 380	to 500) V																			
	Rated input AC voltage/fre	equency	Three	Three-phase 380 to 500 V 50 Hz/60 Hz +8																						
>	Permissible A	C voltage fluctuation	323 to	550	V 50 F	lz/60	Hz																			
supply	Permissible fr	equency fluctuation	±5%																							
ā	Rated input	SLD	3.2	5.4	7.8	10.9	16.4	22.5	31.7	40.3	48.2	58.4	76.8	97.6	115	141	180	216	260	325	361	432	481	547	610	683
Pow	current (A) *5	LD	3	4.9	7.3	10.1	15.1	22.3	31	38.2	44.9	53.9	75.1	89.7	106	130	144	180	216	260	325	361	432	481	547	610
_	Powersupply	SLD	2.5	4.1	5.9	8.3	12	17	24	31	37	44	59	74	88	107	137	165	198	248	275	329	367	417	465	521
	capacity (kVA) *6	LD	2.3	3.7	5.5	7.7	12	17	24	29	34	41	57	68	81	99	110	137	165	198	248	275	329	367	417	465
Pro	otective structure (IEC 60529) *7 Enclose			se typ	e (IP2	(0)								Oper	type	(IP00)										
Со	oling system Self-		Self-c	cooling]	Force	d air d	cooling	9																	
Аp	Approx. mass (kg)		2.5	2.5	2.5	3.0	3.0	6.3	6.3	8.3	8.3	15	15	23	41	41	43	52	55	71	78	117	117	166	166	166

- The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi 4-pole standard motor.
- *2
- The rated output capacity indicated assumes that the output voltage is 440 V for 400 V class.

 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the inverter *3 and motor to return to or below the temperatures under 100% load.
- The maximum output voltage does not exceed the power supply voltage. The maximum output voltage can be changed within the setting range. However, the maximum point of the voltage waveform at the inverter output side is the power supply voltage multiplied by about $\sqrt{2}$.
- The rated input current indicates a value at a rated output voltage. The impedance at the power supply side (including those of the input reactor and cables) affects the rated input current.
- The power supply capacity is the value when at the rated output current. It varies by the impedance at the power supply side (including those of the input reactor and
- FR-DU08: IP40 (except for the PU connector section)
- For the power voltage exceeding 480 V, set Pr.977 Input voltage mode selection.

Rating (separated converter types)

♦ 400 V class

Inverter

	Model ED E042		07700	08660	09620	10940	12120					
	Model FR-F842	-1.1	355K	400K	450K	500K	560K					
App	licable motor capacity	SLD	400	450	500	560	630					
(kW	') *1	LD	355	400	450	500	560					
	Poted consoity (k)(A)	SLD	587	660	733	834	924					
	Rated capacity (kVA) *2 LD		521	587	660	733	834					
	Detect current (A)	SLD	770	866	962	1094	1212					
	Rated current (A)	LD	683	770	866	962	1094					
Output	Overload current rating *3		110% 60 s, 120% 3 s (inverse-time characteristics) at surrounding air temperature 40°C									
2 Inc	Overload current rating *3 LD		120% 60 s, 150% 3 s (inverse-time characteristics) at surrounding air temperature 50°C									
ľ	Rated voltage *4		Three-phase 380 to 500 V									
	Regenerative brakingtorque*5 (When the converter unit (FR-CC2) is used)	Maximum brake torque	10% torque/continuou	is								
/er	DC power supply voltage		430 to 780 VDC									
power	Control power supply auxi	liary input	Single phase 380 to 500 V 50 Hz/60 Hz *7									
Input	Permissible control power input fluctuation	supply auxiliary	Frequency ±5%, voltage ±10%									
Pro	tective structure (IEC 6052	9) *6	Open type (IP00)									
Cod	oling system		Forced air cooling									
App	orox. mass (kg)		163	163	243	243	243					

- *1 The applicable motor capacity indicated is the maximum capacity applicable for use of the Mitsubishi 4-pole standard motor.
- *2 The rated output capacity indicated assumes that the output voltage is 440 V.
- *3 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the inverter and motor to return to or below the temperatures under 100% load.
- *4 The maximum output voltage does not exceed the power supply voltage. The maximum output voltage can be changed within the setting range. However, the maximum point of the voltage waveform at the inverter output side is the power supply voltage multiplied by about $\sqrt{2}$.
- *5 LD rating reference value
- *6 FR-DU08: IP40 (except for the PU connector section)
- *7 For the power voltage exceeding 480 V, set Pr.977 Input voltage mode selection.

· Converter unit (FR-CC2)

	Model FR-CC2-H[]	355K	400K	450K	500K	560K	630K
Аp	plicable motor capacity (kW)	355	400	450	500	560	630
Output	Overload current rating *1	150% 60 s, 2	00% 3 s			120% 60 s, 150% 3 s	110% 60 s, 120% 3 s
Out	Rated voltage *2	430 to 780 V	DC *4				
_	Rated input AC voltage/frequency	Three-phase	380 to 500 V 50	Hz/60 Hz			
supply	Permissible AC voltage fluctuation	Three-phase	323 to 550 V 50	Hz/60 Hz			
ır Sı	Permissible frequency fluctuation	±5%					
Power	Rated input current (A)	683	770	866	962	1094	1212
Δ.	Power supply capacity (kVA) *3	521	587	660	733	833	924
Pro	otective structure (IEC 60529)	Open type (IF	P00)	•		•	
Со	oling system	Forced air co	oling				
DC	reactor	Built-in					
Ap	prox. mass (kg)	213	282	285	288	293	294

- *1 The % value of the overload current rating indicated is the ratio of the overload current to the inverter's rated output current. For repeated duty, allow time for the converter unit and the inverter to return to or below the temperatures under 100% load.
- *2 The converter unit output voltage varies according to the input power supply voltage and the load. The maximum point of the voltage waveform at the converter unit output side is approximately the power supply voltage multiplied by $\sqrt{2}$.
- *3 The power supply capacity is the value when at the rated output current. It varies by the impedance at the power supply side (including those of the input reactor and cables).
- *4 The permissible voltage imbalance ratio is 3% or less. (Imbalance ratio = (highest voltage between lines average voltage between three lines) / average voltage between three lines × 100)

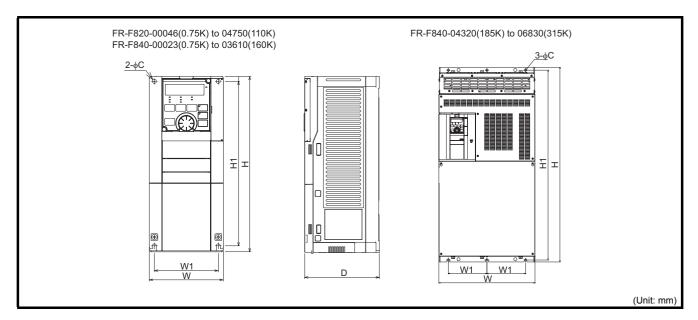
• Common specifications

	Control meth	iod	Soft-PWM control, high carrier frequency PWM control (selectable among V/F control (Optimum excitation control, etc.), Advanced magnetic flux vector control (Advanced optimum excitation control, etc.), and PM motor control				
	Output frequ	ency range	0.2 to 590 Hz (The upper-limit frequency is 400 Hz under Advanced magnetic flux vector control, and PM motor control.)				
	Frequency setting resolution	Analog input	0.015 Hz/60 Hz (terminal 2, 4: 0 to 10 V/12 bits) 0.03 Hz/60 Hz (0 to 5 V/11 bits or 0 to 20 mA/approx. 11 bits for terminals 2 and 4, 0 to ±10 V/12 bits for terminal 1) 0.06 Hz/60 Hz (0 to ±5 V/11 bits for terminal 1)				
Suc	resolution	Digital input	0.01 Hz				
atic	Frequency	Analog input	Within ±0.2% of the max. output frequency (25°C ±10°C)				
lice	accuracy	Digital input	Within 0.01% of the set output frequency				
specifications	Voltage/frequencharacteristi		Base frequency can be set from 0 to 590 Hz. Constant-torque/variable-torque pattern or adjustable 5 points V/F can be selected.				
S	Starting	Induction motor	120% 0.5 Hz (Advanced magnetic flux vector control)				
ıtı	torque	IPM motor	50%				
Control	Torque boos	t	Manual torque boost				
0	Acceleration	/deceleration	0 to 3600 s (acceleration and deceleration can be set individually), linear or S-pattern acceleration/deceleration mode,				
	time setting		backlash countermeasures acceleration/deceleration can be selected.				
	DC injection motor)	brake (induction	Operation frequency (0 to 120 Hz), operation time (0 to 10 s), operation voltage (0 to 30%) variable				
	Stall prevent level	ion operation	Activation range of stall prevention operation (SLD rating: 0 to 120%, LD rating: 0 to 150%). Whether to use the stall prevention or not can be selected. (V/F control, Advanced magnetic flux vector control)				
	Frequency setting	Analog input	Terminals 2 and 4: 0 to 10 V, 0 to 5 V, 4 to 20 mA (0 to 20 mA) are available. Terminal 1: -10 to +10 V, -5 to 5 V are available.				
	signal	Digital input	Input using the setting dial of the operation panel or parameter unit Four-digit BCD or 16-bit binary (when used with option FR-A8AX)				
	Start signal		Forward and reverse rotation or start signal automatic self-holding input (3-wire input) can be selected.				
ns	Input signals terminals)	(twelve	Low-speed operation command, Middle-speed operation command, High-speed operation command, Second function selection, Terminal 4 input selection, Jog operation selection, Output stop, Start self-holding selection, Forward rotation command, Reverse rotation command, Inverter reset The input signal can be changed using Pr.178 to Pr.189 (input terminal function selection).				
tio	Dulco tra	in innut	, ,				
pecificat	Pulse tra	in input	100 kpps Maximum frequency, minimum frequency, multi-speed operation, acceleration/deceleration pattern, thermal protection, DC injection brake, starting frequency, JOG operation, output stop (MRS), stall prevention, regeneration avoidance, increased magnetic excitation deceleration, DC feeding*1, frequency jump, rotation display, automatic restart after instantaneous				
Operation specifications	Operational f	unctions	power failure, electronic bypass sequence, remote setting, retry function, carrier frequency selection, fast-response current limit, forward/reverse rotation prevention, operation mode selection, slip compensation, speed smoothing control, traverse, auto tuning, applied motor selection, RS-485 communication, PID control, PID pre-charge function, cooling fan operation selection, stop selection (deceleration stop/coasting), power-failure deceleration stop function, PLC function, life diagnosis, maintenance timer, current average monitor, multiple rating, test run, 24 V power supply input for control circuit, safety stop function, self power management, BACnet communication, PID gain tuning, cleaning, load characteristics storage,				
	Output signa	<u> </u>	emergency drive*1 Inverter running, Up to frequency, Instantaneous power failure/undervoltage*1, Overload warning, Output frequency				
		or output (five	detection, Fault				
	terminals)	(two terminals)	The output signal can be changed using Pr.190 to Pr.196 (output terminal function selection) . Fault codes of the inverter can be output (4 bits) from the open collector.				
		in output	50 kpps				
	1. 0.00 0.0	Pulse train	Max. 2.4 kHz: one terminal (output frequency)				
		output (FM type)	The monitored item can be changed using Pr.54 FM/CA terminal function selection.				
	For motor	Current output	Max. 20 mADC: one terminal (output current)				
L C	For meter	(CA type)	The monitored item can be changed using Pr.54 FM/CA terminal function selection.				
Indication		Voltage output	Max. 10 VDC: one terminal (output voltage)				
je			The monitored item can be changed using Pr.158 AM terminal function selection.				
ıı	Operation	Operating status	Output frequency, output current, output voltage, frequency setting value The monitored item can be changed using Pr.52 Operation panel main monitor selection .				
	panel (FR-DU08)	Fault record	Fault record is displayed when a fault occurs. Past 8 fault records and the conditions immediately before the fault (output				
	(FK-D000)	rault record	voltage/current/frequency/cumulative energization time/year/month/date/time) are saved. Overcurrent trip during acceleration, Overcurrent trip during constant speed, Overcurrent trip during deceleration or stop, Regenerative overvoltage trip during acceleration, Regenerative overvoltage trip during constant speed, Regenerative				
war	tective/ ning ction	Protective function	overvoltage trip during deceleration or stop, Inverter overload trip (electronic thermal relay function), Motor overload trip (electronic thermal relay function), Heatsink overheat, Instantaneous power failure*1, Undervoltage*1, Input phase loss*1*2, Stall prevention stop, Loss of synchronism detection*2, Upper limit fault detection, Lower limit fault detection, Output side earth (ground) fault overcurrent, Output phase loss, External thermal relay operation*2, PTC thermistor operation*2, Option fault, Communication option fault, Parameter storage device fault, PU disconnection, Retry count excess*2, CPU fault, Operation panel power supply short circuit/RS-485 terminals power supply short circuit, 24 VDC power fault, Abnormal output current detection*2, Inrush current limit circuit fault*1, Communication fault (inverter), Analog input fault, USB communication fault, Safety circuit fault, Overspeed occurrence*2, 4 mA input fault*2, Pre-charge fault*2, PID signal fault*2, Internal circuit fault, User definition error by the PLC function				
		Warning function	Fan alarm, Stall prevention (overcurrent), Stall prevention (overvoltage), Electronic thermal relay function pre-alarm, PU stop, Parameter copy, Safety stop, Maintenance timer 1 to 3*2, USB host error, Operation panel lock*2, Password locked*2, Parameter write error, Copy operation error, 24 V external power supply operation, Load fault warning, Emergency drive*1				
Įt.	Surrounding	air temperature	-10°C to +50°C (non-freezing) (LD ratings) -10°C to +40°C (non-freezing) (SLD rating)				
Environment	Surrounding	air humidity	With circuit board coating (conforming to IEC60721-3-3 3C2/3S2): 95% RH or less (non-condensing) Without circuit board coating: 90% RH or less (non-condensing)				
iro	Storage temp	perature+3	-20°C to +65°C				
Š	Atmosphere		Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt, etc.)				
ш	Altitude/vibra	ation	Maximum 1000 m above sea level*4, 5.9 m/s ² or less*5 at 10 to 55 Hz (directions of X, Y, Z axes)				
		vailable only for th					

- *1 Available only for the standard model.
 *2 This protective function is not available in the initial status.
 *3 Temperature applicable for a short time, e.g. in transit.
 *4 For the installation at an altitude above 1,000 m (up to 2,500 m), derate the rated current 3% per 500 m.
 *5 2.9 m/s² or less for the FR-F840-04320(185K) or higher.

Outline Dimension Drawings

Standard model



*This is a sample outline dimension drawing. The shape differs by the model.

♦ 200 V class

Inverter model	W	W1	Н	H1	D	С
FR-F820-00046(0.75K)	110	95	260	245	110	6
FR-F820-00077(1.5K)					125	
FR-F820-00105(2.2K)	150	125			140	
FR-F820-00167(3.7K)						
FR-F820-00250(5.5K)						
FR-F820-00340(7.5K)	220	195			170	
FR-F820-00490(11K)						
FR-F820-00630(15K)			300	285	190	
FR-F820-00770(18.5K)	250	230	400	380		10
FR-F820-00930(22K)						
FR-F820-01250(30K)						
FR-F820-01540(37K)	325	270		530	195	
FR-F820-01870(45K)	435	380	550	525	250	12
FR-F820-02330(55K)						
FR-F820-03160(75K)	465	410	700	675		
FR-F820-03800(90K)		400	740	715	360	
FR-F820-04750(110K)						

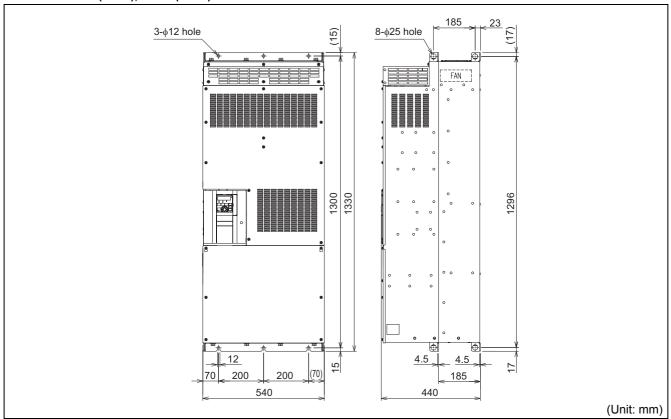
♦ 400 V class

Inverter model	W	W1	Н	H1	D	С
FR-F840-00023(0.75K)	150	125	260	245	140	6
FR-F840-00038(1.5K)						
FR-F840-00052(2.2K)						
FR-F840-00083(3.7K)						
FR-F840-00126(5.5K)						
FR-F840-00170(7.5K)	220	195			170	
FR-F840-00250(11K)					170	
FR-F840-00310(15K)			300	285	190	
FR-F840-00380(18.5K)						
FR-F840-00470(22K)	250	230	400	380	195	10
FR-F840-00620(30K)	250	200		300		
FR-F840-00770(37K)	325	270	550	530		
FR-F840-00930(45K)	435	380		525	250	12
FR-F840-01160(55K)						
FR-F840-01800(75K)						
FR-F840-02160(90K)	465	400	620	595	300	
FR-F840-02600(110K)						
FR-F840-03250(132K)			740	715	360	
FR-F840-03610(160K)						
FR-F840-04320(185K)	498	200	1010	985	380	
FR-F840-04810(220K)						
FR-F840-05470(250K)	680	300		984		
FR-F840-06100(280K)						
FR-F840-06830(315K)						

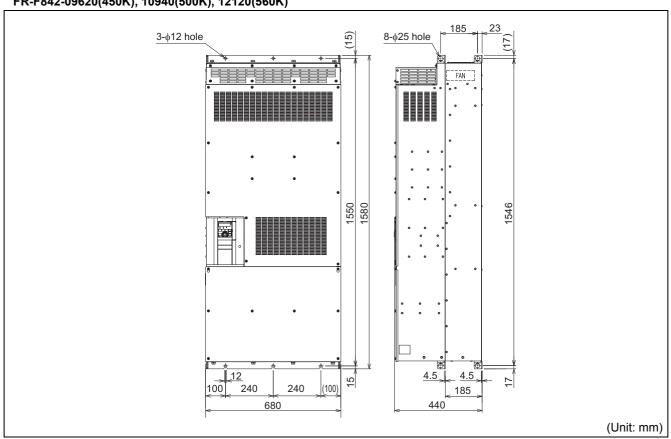
Separated converter type

♦ Inverter

FR-F842-07700(355K), 08660(400K)

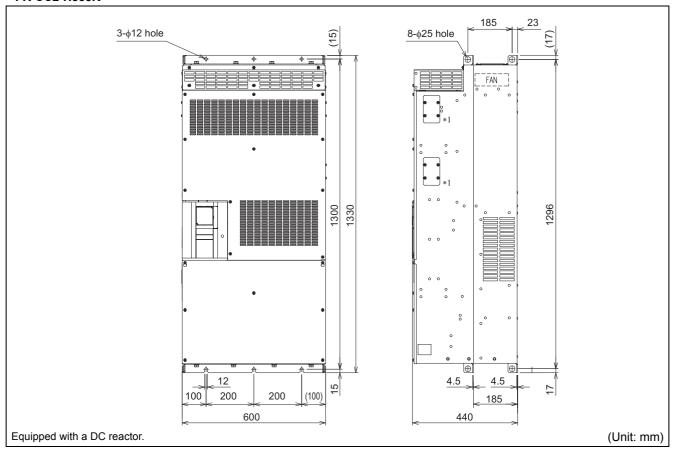


FR-F842-09620(450K), 10940(500K), 12120(560K)

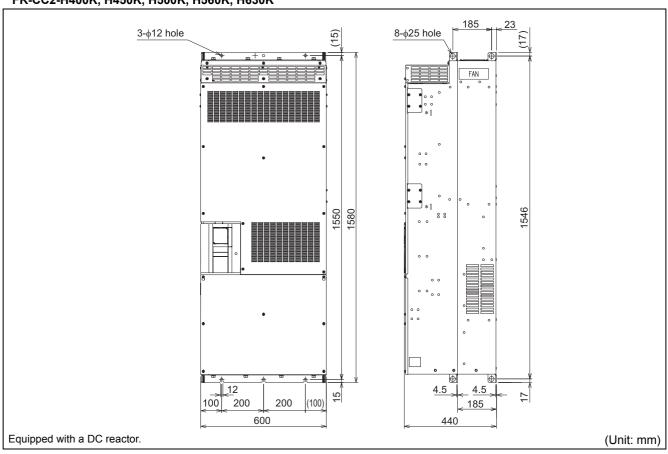


♦ Converter unit

FR-CC2-H355K



FR-CC2-H400K, H450K, H500K, H560K, H630K



*1 Do not remove the cover on the side of the converter unit.

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