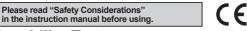
Full Metal, Cylindrical, Long Sensing Distance, **Cable Connector Type Proximity Sensor**

Features

- Long sensing distance
- High impact and wear resistance to friction with the work or metallic brush (sensing face/housing material: stainless steel)
- Reduced possibility of malfunction by aluminum scraps
- Excellent noise immunity with specialized sensor IC
- Built-in surge protection circuit and output short over current protection circuit
- Stability indicator (green LED) and operation indicator (red LED) : excellent visibility with the 360° ring type indicator (except for PRFDWT08 model)
- Equipped with the oil resistant cable
- Protection structure: IP67 (IEC standard)



Durability Test

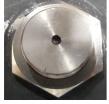
High resistance to the impact of removing Welding sludge attached to the sensing face

Continuous hitting test



Test conditions

Hitting object: 1.3kg of weight Hitting speed: 48 times per 1 min The number of hitting times: 300 thousand times Test model: PRFDW18



<Test result>

Metallic brush test



Test conditions

Testing object: stainless cup brush Rotation speed: 80RPM Testing time: 3 hours Test model: PRFDW18



<Test result>

Electromagnetic Resistance Test

Large current from welding generates magnetic field which can affect the proximity sensor to malfunction due to noise. This product, however, can be used near strong noise without malfunctioning, thanks to excellent electromagnetic resistance. This test is conducted in the environment of welding.









Test conditions

Welding current: 13,000A Installation direction: front and side Test model: PRFDW Serie

Test Houel. FRFDW Selles					
Diameter of sensing side	Minimum sensing distance between weld and sensor				
Installation direction	Front	Side			
8mm	80mm	80mm			
12mm	No effect from noise	50mm			
18mm	30mm	50mm			
30mm	120mm	110mm			

*Minimum sensing distance can be different by welding environment.

*When using PRFDW Series in the environment of welding, use the spatter-resistant protection cover.

The protection cover is sold separately. Refer to the 'Proper Usage' in (F) Proximity Sensors for usage of the protection cover.

SENSORS

CONTROLLERS

MOTION DEVICES

SOFTWARE

(A) Photoelectric Sensors

(D) Fiber Optic Sensors

(C) LiDAR

(D) Door/Area Sensors

Vision Sensors

Pressure Sensors

Rotary Encoders

Connectors/ Connector Cables/ Sensor Distribution Boxes/ Sockets

PRFDW Series TY Cổ PHẦN CÔNG NGHỆ HỢP LONG

Effect of Aluminum Scraps

When aluminum scraps are attached or stacked at sensing side, the proximity sensor does not detect and sensing signal is OFF. However, the below cases may occur to sensing signal. In this case, remove the scraps.

(1) When the size of aluminum scraps (d) is bigger than 2/3 of the sensing side size (D)

(2) When aluminum scraps are attached on the sensing side by external pressure



Siz	D (mm)
PRFDWT08	6
PRFDWT12	10
PRFDWT18	16
PRFDWT30	28



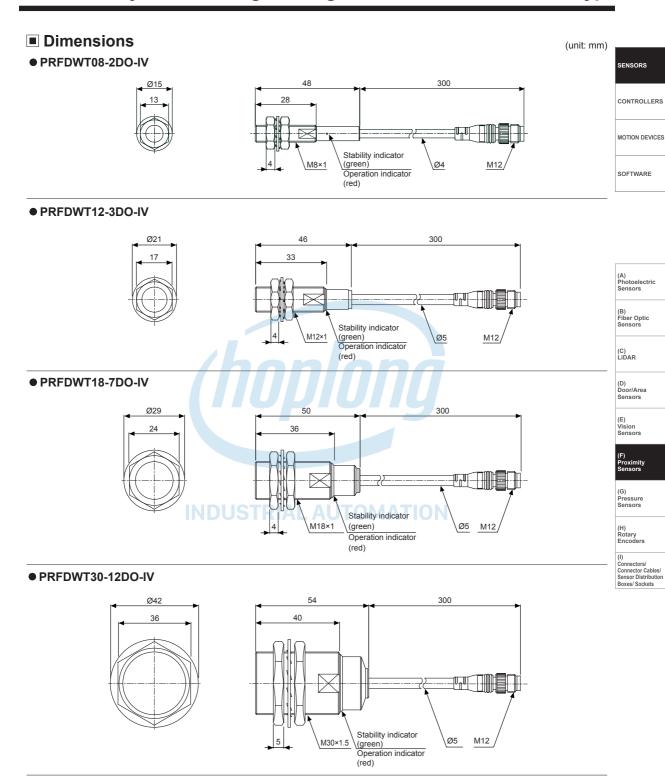
Specifications

• DC 2-wire type

Model		PRFDWT08-2DO-IV	PRFDWT12-3DO-IV	PRFDWT18-7DO-IV	PRFDWT30-12DO-IV	
Diamete	r of sensing side	8mm	12mm	18mm	30mm	
Sensing	distance*1	2mm	3mm	7mm	12mm	
Installation	on	Shield (flush)	_			
Hysteres	sis	Max. 15% of sensing distance				
Standard	d sensing target	12×12×1mm (iron)	12×12×1mm (iron)	30×30×1mm (iron)	54×54×1mm (iron)	
Setting of	distance	0 to 1.4mm	0 to 2.1mm	0 to 4.9mm	0 to 8.4mm	
Power su	upply (operating voltage)	12-24VDC== (10-30VDC=	=)			
Leakage		Max. 0.8mA				
Respons	se frequency ^{*2}	150Hz	80Hz	80Hz	50Hz	
Residual		Max. 3.5V				
Affection	by Temp.	Max. ±20% for sensing distance at ambient temperature 20°C				
Control o	output	Max. 3 to 100mA				
Insulatio	n resistance	Over 50MΩ (at 500VDC m	negger)			
Dielectric	c strength	1,000VAC 50/60Hz for 1 m	nin			
Vibration	1	1.5mm amplitude at freque	ency 10 to 55Hz (for 1 mir	n) in each X, Y, Z direction	for 2 hours	
Shock	hock in each X, Y, Z direction for 10 times for 10 times			for 10 times		
Indicator						
Environ-	Ambient temperature					
ment	Ambient humidity	35 to 95%RH, storage: 35 to 95%RH				
Protection		Surge protection circuit, output short over current protection circuit				
Protection						
Cable ^{*3}		Ø4mm, 2-wire, 300mm, M12 connector	Ø5mm, 2-wire, 300mm,	M12 connector		
		AWG22, core diameter: 0.08mm, no. of cores: 60, insulator diameter: Ø1.25mm				
Material		Case/Nut: Stainless steel 303 (SUS 303), Washer: Stainless steel 304 (SUS 304), Sensing side: Stainless steel 303 (SUS 303, thickness of PRFDWT08: 0.2mm, PRFDWT12/18: 0.4mm, PRFDWT30: 0.5mm), Oil resistant cable (gray): Oil resistant polyvinyl chloride (PVC)				
Approva	I	CE				
Weight*	4	Approx. 80g (approx. 55g) Approx. 110g (approx. 83g) Approx. 132g (approx. 97g) Approx. 225g (approx. 170g				

- X1: Use accessories (nut, washer) made of SUS. Or, sensing distance cannot be guaranteed.
- ※3: Do not pull the Ø4mm cable with a tensile strength of 30N or over and the Ø5mm cable with a tensile strength of 50N or over. It may result in fire due to the broken wire. When extending wire, use AWG22 cable or over within 200m.
- *4: The weight includes packaging. The weight in parenthesis is for unit only.
- *Environment resistance is rated at no freezing or condensation.

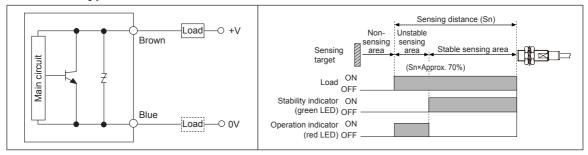
Full Metal, Cylindrical, Long Sensing Distance, Cable Connector Type



PRFDW Series TY Cổ PHẦN CÔNG NGHỆ HỢP LONG

Control Output Diagram & Load Operating

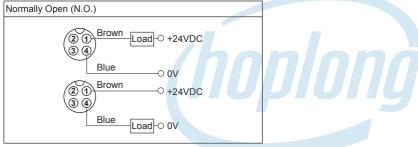
• DC 2-wire type



**When the sensing target is placed over approx. 70% of sensing distance (Sn), the operation indicator (red LED) turns ON.
When the target is placed within approx. 70% of sensing distance (Sn), the stability indicator (green LED) turns ON.
Use the sensor at the position where the stability indicator turns ON.

Connections

• DC 2-wire type (IEC standard)



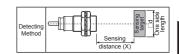
※②, ③ are N·C (Not Connected) terminals.

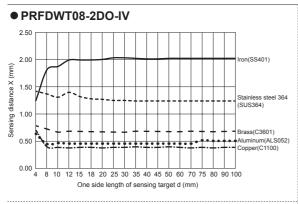
**For more information about cable and specification, refer to the (I) Connectors/Cable Connectors/Sensor Distribution Boxes/Sockets

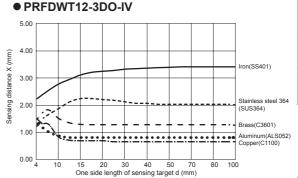
INDUSTRIAL AUTOMATION

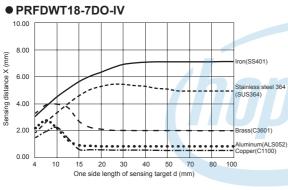
Full Metal, Cylindrical, Long Sensing Distance, Cable Connector Type

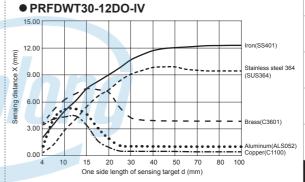
Sensing Distance Feature Data by Target Material and Size



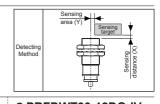


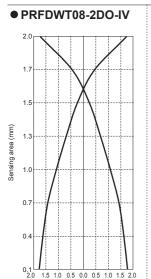






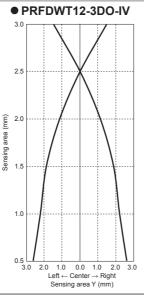
■ Sensing Distance Feature Data by Parallel (Left/Right) Movement

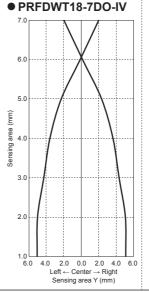


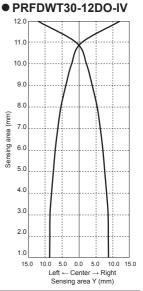


Left ← Center → Right

Sensing area Y (mm)







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PRFDW Series TY Cổ PHẦN CÔNG NGHỆ HỢP LONG

Proper Usage

O Load connections



When using DC 2-wire type proximity sensor, the load must be connected, otherwise internal components may be damaged. The load can be connected to either wire.

O In case of the load current is small

DC 2-wire type



Please make the current on proximity sensor smaller than the return current of load by connecting a bleeder resistor in parallel.

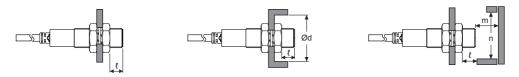
*W value of Bleeder resistor should be bigger for proper heat dissipation.

Mutual-interference & Influence by surrounding metals

When several proximity sensors are mounted close to one another a malfunction of the may be caused due to mutual interference. Therefore, be sure to keep a minimum distance between the two sensors as below chart indicates. Do NOT connect the sensors more than three in parallel.



When sensors are mounted on metallic panel, it is required to protect the sensors from being affected by any metallic object except target. Therefore, be sure to provide a minimum distance as below chart indicates.



(unit: mm)

Mode Item	PRFDWT08-2DO-IV	PRFDWT12-3DO-IV	PRFDWT18-7DO-IV	PRFDWT30-12DO-IV
A	35	40	65	110
В	35	35	60	100
ł	0	0	0	0
Ød	8	12	18	30
m	8	12	28	48
n	30	40	60	100

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